

Work Order ID 152005***152005***

Page 1

Thursday, December 08, 2016 12:39:26 PM

Item ID: D5386-1 Accept ***N900040100*** Setup Start ***NS1***
Revision ID: Stop ***NS2***
Item Name: Valve
Start Date: 10/18/2016 Start Qty: 5.00 ***5*** Cust Item ID:
Required Date: 12/22/2016 Req'd Qty: 5.00 ***5*** Customer:
Reference: **DAS**
13
9-89

Approvals: Process Plan: **DAS** Date: **DEC 08 2016** Tooling: Date: Run Start ***NR1***
QC: Date: SPC (Y/N): Date: Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	---------	--------	--------------	---------------	---------------	------------------	----------------

Draw Nbr	Revision Nbr								
D5386	A								

100 0.00 **DAS**
13
9-89

100

Purchasing

Purchasing

Memo

Issue P/O:

Purchase Part Number: (212-061-501-001)

SUPPLIER: BELL HELICOPTERS

Certificate of conformity is required

5 **DEC 08 2016**

110

Receive & Inspect for Damage & Mat'l Certs

0.00

110

Packaging

Packaging

Memo

0.02

5x Spill 12-14.

Work Order ID 152005***152005***

Page 2

Thursday, December 08, 2016 12:39:26 PM

Item ID: D5386-1

Accept

N900040100

Setup Start

NS1

Revision ID:

Stop

NS2

Item Name: Valve

Start Date: 10/18/2016 Start Qty: 5.00

5

Cust Item ID:

Required Date: 12/22/2016 Req'd Qty: 5.00

5

Customer:

Reference:

Approvals:

Process Plan: _____

Date: _____

Tooling: _____

Date: _____

Run Start

NR1

QC: _____

Date: _____

SPC (Y/N): _____

Date: _____

Stop

NR2Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

120

QC6- Inspect dimensions to drawing

0.00

120

QC

Memo

0.02

Quality Control

CLOSE VALVE AS PER DWG NOTE 9

DEC 14 2016

150

Identify as per dwg & Stock Location: Shop

0.00

150

Packaging

Memo

0.02

Packaging

S DEC 15 2016

DAS
38
9-89

160

QC21- Final Inspection - Work Order Release

0.00

160

QC

Memo

0.08

Quality Control

DAS
21
9-89

DEC 15 2016

DAS
21
9-89

DEC 15 2016

Picklist Print

Thursday, December 08, 2016 12:39:25 PM

Page 1

Work Order ID: 152005

152005

Parent Item: D5386-1

D5386-1

Parent Item Name: Valve

Start Date: 10/18/2016

Required Date: 12/22/2016

Start Qty: 5.00

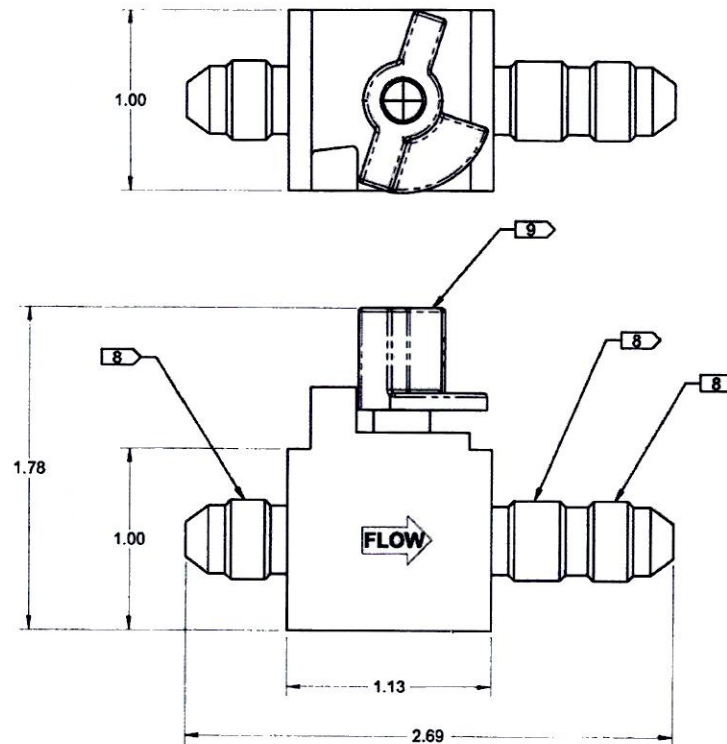
Required Qty: 5.00

Comments: IPP REV:A 16.01.21 NEW ISSUE DD VERF:JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
212-061-501-001		Purchased			No		Each	0.0000					
212-061-501-001									**	5			
Valve													

5x 8/16/12-14.

SPECIFICATION CONTROL DRAWING



DART PART NUMBER	MANUFACTURER	MANUFACTURER PART NUMBER
D5386-1	AUTO VALVE INC	475C-61R
D5386-1	BELL HELICOPTERS	212-061-501-001

D5386-X VALVE

NOTES:

- 1) MATERIAL: N/A
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY PER DART QSI 044 6.1
- 7) WEIGHT: 0.05 lbs
- 8) THREADS SHALL BE 7/16-20UNJF-3A
- 9) VALVE SHALL BE SPRING LOADED TO THE CLOSED POSITION

RELEASED
2016-10-05
EAW 16-569

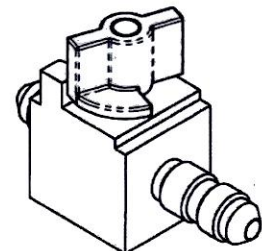
APPROVED

A NEW ISSUE		CC	16.01.07
REV.	DESCRIPTION	BY	DATE
DESIGN	CC		
DRAWN	CC		
CHECKED	AK		
MFG. APPR.	JLM		
APPROVED	HS		
DE APPR.	DS		
DATE	16.01.07		

OCT 18 2016

DAS
13
9-89

W10: 152005



DART AEROSPACE USA, INC
EUGENE, OREGON, USA

DRAWING NO. **D5386**
TITLE **VALVE**
REV. A
SHEET 1 OF 1
SCALE
NTS

COPYRIGHT © 2016 BY DART AEROSPACE USA, INC
THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS
NOT TO BE LOANED FOR ANY PURPOSE OR COPIED OR REPRODUCED TO ANY OTHER PERSON WITHOUT
WRITTEN PERMISSION FROM DART AEROSPACE USA, INC



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID PO34574

Purchase Order Date 12/8/2016

PO Print Date 12/8/2016

Page Number 1 of 1

Order From :

VU-EAG002

EAGLE COPTERS MAINTENANCE LTD.
823 MCTAVISH ROAD N E
CALGARY, AB T2E 7G9
CA

Ship To : DART AEROSPACE LTD

1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

E-MAILED
DEC 08 2016

Contact Name

Vendor Phone 403-250-7370

Ship To Contact

Ship To Phone

Ship Via: FedEx Overnight collect

Ship Acct:

Buyer

Chantal Lavoie

Customer POID

Customer Tax #

10127-2607

Terms

Net 30

Currency

USD

FOB

Destination-Collect

Line Nbr	Reference Vendor Part Number Line Comments Delivery Comments	Description/ Mfg ID	Req Date/ Taxable Promise Date	CD	Req Qty/ Unit of Measure	PO Unit Price	Extended Price
1	212-061-501-001 AS PER DWG D5386 REV. A 38 B152005	Valve DAS 9-89	12/16/2016 Yes 12/16/2016	FN	5.00 Each	\$328.00	\$1,640.00
Line Total:							\$1,640.00
2	71401-45 Procurement Quality Clauses	PROCUREMENT QUALITY CLAUSES	12/16/2016 No 12/16/2016		1.00	\$0.00	\$0.00
Line Total:							\$0.00
PO Total:							\$1,640.00

Note: Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Change Nbr: 1

Change Date: 12/8/2016

Packing Slip

Eagle Copters Maintenance Ltd

823 McTavish Rd, NE
Calgary, Alberta T2E 7G9
Canada

December 12, 2016

Telephone: (403) 250-7370

Fax: (403) 250-7110

Shipment number: SH#16-002987

Ship To: Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Canada

Ship Via: FEDEX
Carrier Terms:

Phone: (613)632-5200

Waybill: 777930314664

Item	Part / Tool Number	Part / Tool Description	Current Location	Qty	UOM	Serial Number	Lot Number/Tool ID
1	212-061-501-001	VLV DRN ASSY OF	Shipping Area	5	EA		LT-16-017874

Type of sale: Outright

Customer PO number: PO34574

Sales Order Number: SO16-01429.001

Shipping Instructions: FedEx Overnight

Parts Waiting To Ship

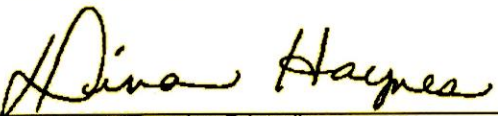
Item	Part Number	Part Description	Qty Sold	Waiting to Ship
2		Shipping from Ft Worth	1	1

*** End of Document ***

SO16-12-14.

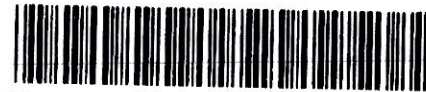
DAS
38
9-89

>> denotes that the Packing Slip line item has already been printed.

1. Approving Civil Aviation Authority/Country FAA/United States		2. AUTHORIZED RELEASE CERTIFICATE FAA Form 8130-3, AIRWORTHINESS APPROVAL TAG			3. Form Tracking Number: 8125132410-1	
4. Organization Name and Address: Bell Helicopter A Textron Company		Bell Helicopter Textron Inc. Logistics Center 3200 High River Road Suite 100 FORT WORTH TX 76155		FAA Production Certificate PC-100SW 		5. Work Order/Contract/Invoice Number: 16-003874
6. Item:	7. Description:	8. Part Number:	9. Quantity:	10. Serial Number:	11. Status/Work:	
1	VLV DRN ASSY OF	212-061-501-001	5	N/A	NEW	
12. Remarks:						
13a. Certifies the items identified above were manufactured in conformity to: ☒ Approved design data and are in a condition for safe operation. ☐ Non-approved design data specified in Block 12.			14a. ☐ 14 CFR 43.9 Return to Service ☐ Other regulation specified in Block 12. Certifies that unless otherwise specified in Block 12, the work identified in Block 11 and described in Block 12 was accomplished in accordance with Title 14, Code of Federal Regulations, part 43 and in respect to that work, the items are approved for return to service.			
13b. Authorized Signature: 		13c. Approval/Authorization No: PC-100SW		14b. Authorized Signature:		14c. Approval/Certificate No:
13d. Name (Typed or Printed): Dina Haynes		13e. Date(dd/mm/yyyy): 09/DEC/2016		14d. Name (Typed or Printed):		14e. Date (dd/mm/yyyy):
User/Installer Responsibilities						
It is important to understand that the existence of this document alone does not automatically constitute authority to install the aircraft engine/propeller/article. Where the user/installer performs work in accordance with the national regulations of an airworthiness authority different than the airworthiness authority of the country specified in Block 1, it is essential that the user/installer ensures that his/her airworthiness authority accepts aircraft engine(s)/propeller(s)/article(s) from the airworthiness authority of the country specified in Block 1. Statements in Blocks 13a and 14a do not constitute installation certification. In all cases, aircraft maintenance records must contain an installation certification issued in accordance with the national regulations by the user/installer before the aircraft may be flown.						

Eagle Copters Maintenance Ltd
823 McTavish Road, NE Calgary, Alberta T2E 7G9
TCCAAMO Approval No. 6-81

Lot No: **LT-16-017874**



Sold To: SO16-01429.001
Sold Date: 12/12/2016

Part No: **212-061-501-001**
Description: VLV DRN ASSY OF

Revision:
Serial #:
Condition: **New**

Qty Sold: 5.00
Cure Date:
Manufacturer: Bell Helicopter (Manufacturer)

	<u>Cycles</u>	<u>Hours</u>
Total Time:		0.00
TSO:		

Time Remaining:

Details of work performed / reason for removal

Receiving Inspection

Additional work to be performed upon installation

December 12, 2016

Inspector

Lic. No./Stamp

